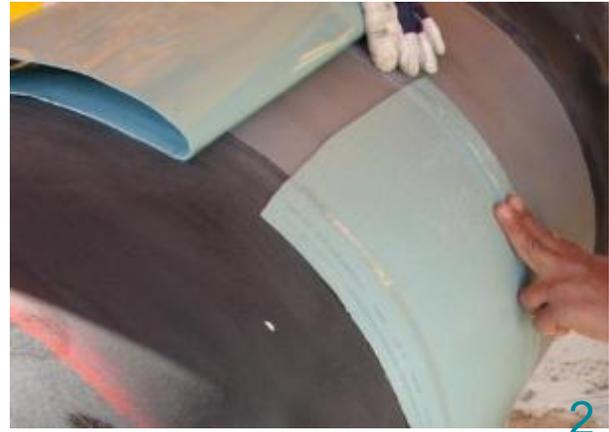


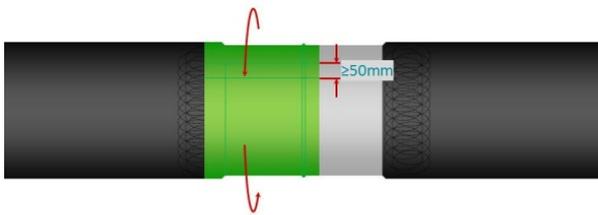
1

Ensure a proper surface preparation and preheating prior to the application of Wrappingband. Start the first straight wrap with a minimum overlap of 30mm over the weld and approx. 50mm on the adjacent factory applied coating.



2

Start application at the 10 o'clock position. Apply Wrappingband with minimum tension and avoid air inclusions.



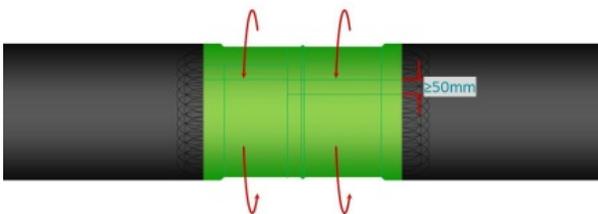
3

Circumferential overlap should be at least 50mm. On larger diameter pipelines it is recommended to remove approx. 200mm and fix this part to the pipe surface.



4

Next the remaining part should be positioned. Then remove the release liner and the Wrappingband has to be fixed to the surface. Avoid air inclusions.



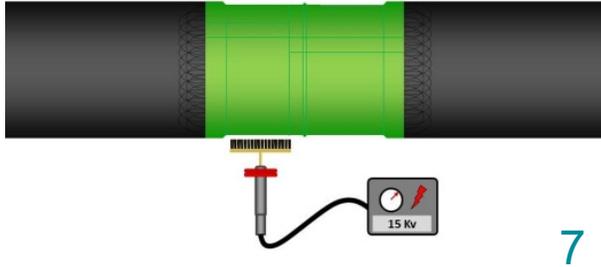
5

The second circumferential wrap must be applied with the same overlaps as the first; minimum 30mm over the weld and approx. 50mm on the adjacent factory applied coating.



6

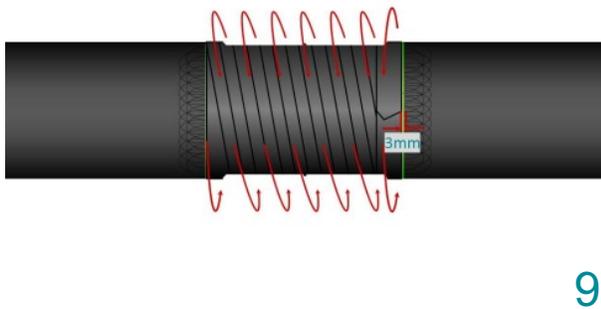
The overlaps of the straight wraps must not be in line with the previously applied straight wrap, their position should alternate.



A holiday test using a high voltage tester must be carried out on the green Stopaq Wrappingband prior to the application of any Outerwrap. The test must be carried out at a minimum of 15kV.



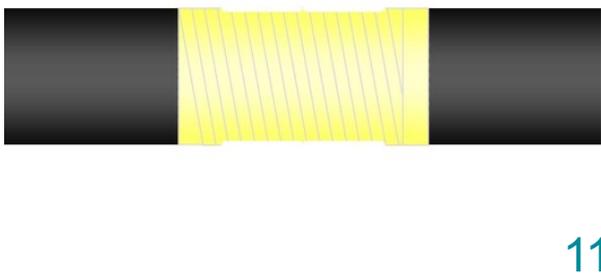
Always use approved and certified holiday test equipment.



Apply Outerwrap with a minimum overlap of 50% over the Wrappingband. Keep 3mm of Wrappingband exposed at both ends. See specific chapter for instructions.



Apply Outerwrap with tension and avoid air inclusions.



Apply Outerglass Shield XT according specific chapter for details.



Outerglass Shield should overlap the factory applied coating approx. 100mm.