

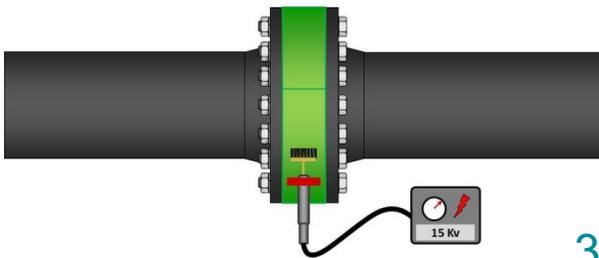
1

Ensure a proper surface preparation prior to the application of Wrappingband. Apply a straight wrap of Wrappingband over the flange.



2

4200 Filler will not be used with inspection flanges.



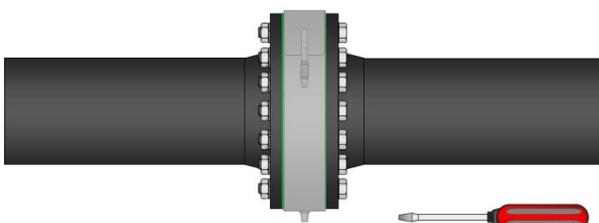
3

A holiday test using a high voltage tester must be carried out on the green Stopaq Wrappingband prior to the application of any Outerwrap. The test must be carried out at a minimum of 15kV.



4

Always use approved and certified holiday test equipment.



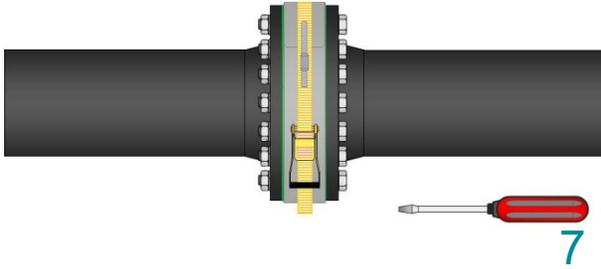
5

Place the Flangebelt centered over the Wrappingband.



6

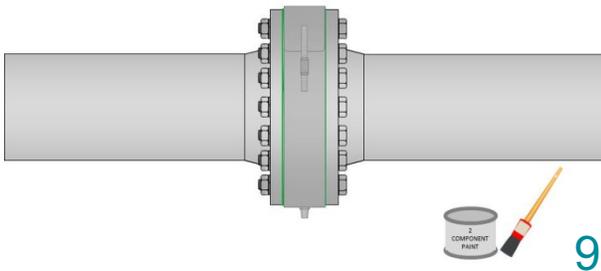
Close the Flangebelt using a screwdriver.



Tighten the Flangebelt with a ratchet strap. Tighten the clamp frequently during the strapping process.



The rectangular cut in the ratchet strap enables tightening the clamp.



Paint the bolts and pipelines with a thick layer of an appropriate paint according client specification.

